

Ship ASAP

# Work Order ID 68390

Tuesday, April 12, 2011 1:53:34 PM



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Item ID: D350-689-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Floor Provisions

Start Date: 4/12/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/20/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

MF

Date:

11-04-13

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D350-689	Rev A								

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D350-689 bluefile & type labels per PPP D350-689-013 CHG 002

8/11/04/70

11-4-15

101

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/14/14

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/11/04/70

(+2)

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Item ID: D350-689-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Floor Provisions

Start Date: 4/12/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/20/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-689-013 Location: <u>PC</u> PPP Rev: _____								
130 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/4/20

11/4/20

ME  
11-04-20

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Work Order ID: 68390

Parent Item: D350-689-013

Parent Item Name: Floor Provisions



Start Date: 4/12/2011

Required Date: 4/20/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev D 06.02.07 Re-format ec  
IPP rev E 06.02.28 Fixed typo ec  
IPP rev F 07.01.02 per dsi 9311 ec  
10.06.07 remove qty 1 D3033-1 DD verf:EC

IPP Rev:G

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10L 	NAS1149D0332J	Purchased	No			110	Each	0.0000	6	6			
Washer D3025-1 		Manufactured	No			110	Each	2.0000	1				
Beam 													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST177		2							
				66571		2							
D3026-1 		Manufactured	No			110	Each	4.0000	1				
Channel 													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST177		4							
				67349		4							
D3027-1 		Manufactured	No			110	Each	29.0000	1				
Clip 													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST031		29							
				22566		29							

4

11/17/01

SP

11/4/04 SP

11/4/04 SP

22

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Work Order ID: 68390

Parent Item: D350-689-013

Parent Item Name: Floor Provisions

Start Date: 4/12/2011

Required Date: 4/20/2011

Start Qty: 1.00

Required Qty: 1.00

D3027-3  
Clip

Manufactured No 110 Each 21.0000



1 1  
11/4/11

Location Loc Qty Loc Code

ST031 21  
22566 21

D3027-5  
Clip

Manufactured No 110 Each 25.0000



1 1  
5/1

Location Loc Qty Loc Code

ST031 25  
22566 25

D3027-7  
Clip

Manufactured No 110 Each 13.0000



4 4  
11/4/11

Location Loc Qty Loc Code

ST031 13  
44566 2  
65828 11

D3032-1  
Spacer

Manufactured No 110 Each 0.0000



1 1  
B 68451 11/4/11

D3033-1  
Seat Track

Manufactured No 110 Each 1.0000



1 1  
(12) B 68452 11/4/11

Location Loc Qty Loc Code

ST177 1  
66257 1

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Work Order ID: 68390

Parent Item: D350-689-013

Parent Item Name: Floor Provisions

Start Date: 4/12/2011

Required Date: 4/20/2011

Start Qty: 1.00

Required Qty: 1.00

D3033-3 Manufactured No

110 Each 1.0000



Seat Track



11/4/11 SP B68453 SP  
11/4/11

Location

Loc Qty

Loc Code

ST177

1

66255

1

MS20426AD3-6 Purchased No

110 Each 3,949.000



Rivet



11/4/11 SP

Location

Loc Qty

Loc Code

ST316

3949

105055

379

116289

3570

MS20426AD4-6 Purchased No

110 Each 1,396.000



Rivet



32  
17 SP

Location

Loc Qty

Loc Code

ST317

1396

110139

1396

MS20470AD4-5 Purchased No

110 Each 1,936.000



Rivet, Universal Head



36  
18 SP (20)

Location

Loc Qty

Loc Code

ST319

1936

116410

261

116893

1675

30

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Parent Item: D350-689-013

Parent Item Name: Floor Provisions

Start Date: 4/12/2011

Required Date: 4/20/2011

Start Qty: 1.00

Required Qty: 1.00

MS20470AD4-6 Purchased

No

110 Each

892.0000 2



Rivet, Universal Head

Location

Loc Qty

Loc Code

ST319

892

116391

892

110 Each

1,748.000 30

MS20470AD5-6 Purchased

No



Rivet

Location

Loc Qty

Loc Code

ST320

1748

105433

1748

110 Each

6.0000 8

MS21059L3 Purchased

No



Nut Plate

Location

Loc Qty

Loc Code

ST302

6

116706

6

110 Each

859.0000 2

MS24693-S2731 Purchased

No



Screw

Location

Loc Qty

Loc Code

ST288

859

100151

759

117291

100

110 Each

80.0000 6

MS27039-1-10 Purchased

No



Screw

Location

Loc Qty

Loc Code

ST291

80

115935

80

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**25.5 WEIGHT AND BALANCE**

The following weight and balance information is for the Dart Dual High Back Seat Installation. The weight and balance of the parts that are removed from the aircraft to perform this installation are the responsibility of the installer.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-689-011	27.0 lb	-18.2 in	-491 in-lb	60.7 in	1639 in-lb
Dual High Back Seat Installation	12.2 kg	-0.46 m	-5.6 m-kG	1.54 m	18.8 m-kG
D350-689-013	2.0 lb	-18.2 in	-36 in-lb	60.7 in	121 in-lb
Floor Provisions Kit	0.9 kg	-0.46 m	-0.4 m-kG	1.54 m	1.4 m-kG

**25.6 PARTS LIST**

Qty		Part Number	Description
X		D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X	D350-689-013	FLOOR PROVISIONS KIT
1	X	D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
	2	D3016-041	SEAT FRAME ASSEMBLY
	1	D3017-041	BACK FRAME ASSEMBLY
1		D3018-1	SEAT CUSHION
1		D3019-1	BACK CUSHION
	1	D3021-041	TUBE ASSEMBLY
	1	D3022-1	SEAT PAN
	1	D3023-1	BACK PANEL
	3	D3024-1	SPACER
1		D3025-1	BEAM
1		D3026-1	CHANNEL
1		D3027-1	CLIP
1		D3027-3	CLIP
1		D3027-5	CLIP
4		D3027-7	CLIP
	4	D3028-1	STUD
	2	D3029-1	SPRING
	2	D3030-1	LOCK
	2	D3031-1	LOOP
1		D3032-1	SPACER
1		D3033-1	SEAT TRACK
1		D3033-3	SEAT TRACK
6	23	AN960JD10L	WASHER
	3	AN3-12A	BOLT
16		MS20426AD3-6	RIVET
17		MS20426AD4-6	RIVET
18		MS20470AD4-5	RIVET
2		MS20470AD4-6	RIVET
30		MS20470AD5-6	RIVET
	46	MS20600AD4W2	RIVET
8		MS21059L3	NUTPLATE
6		MS27039-1-10	SCREW
	4	MS27039-1-17	SCREW
	12	MS27039-1-19	SCREW
	4	MS24693-S272	SCREW
2		MS24693-S273	SCREW
	23	MS21042L3	NUT (OR MS21042-3)

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